Nymax™ GF 1200 A 13 HS Black 13

Polyamide 66

Key Characteristics

Product Description
The Nymax® GF 1200 Series of glass fiber-reinforced nylon 6/6 compounds have been specifically formulated for applications requiring high stiffness, tensile properties, heat resistance, and durability in harsh environments. These materials are available in a broad range of reinforcement levels depending upon stiffness characteristics desired and have been formulated to offer ease of processing in most standard thermoplastic processing equipment

General			
Material Status	• Commercial: Active		
Regional Availability	• North America	• South America	
Filler / Reinforcement	• Glass Fiber Reinforcement	• Unspecified Filler\Reinfor., 13% Filler by Weight	
Additive	• Heat Stabilizer		
Features	• General Purpose	• Heat Stabilized	
Uses	• Automotive Applications • Construction Applications	• Consumer Applications • General Purpose	• Industrial Applications
Appearance	• Black		
Forms	• Pellets		
Processing Method	• Injection Molding		

Technical Properties [1]

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.22	1.22	ASTM D792
Molding Shrinkage - Flow	0.0060 in/in	0.60 %	ASTM D955
Water Absorption (24 hr, 0.125 in (3.18 mm))	1.0 %	1.0 %	ASTM D570
Mechanical	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Tensile Strength [2] (Break)	17000 psi	117 MPa	ASTM D638
Tensile Elongation [2] (Break)	3.0 %	3.0 %	ASTM D638
Flexural Modulus	650000 psi	4480 MPa	ASTM D790
Flexural Strength	20000 psi	138 MPa	ASTM D790
Impact	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Notched Izod Impact			ASTM D256A
73°F (23°C), 0.125 in (3.18 mm), Injection Molded	1.10 ft·lb/in	58.7 J/m	
Thermal	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Deflection Temperature Under Load			ASTM D648
66 psi (0.45 MPa), Unannealed, 0.125 in (3.18 mm)	482 °F	250 °C	
Deflection Temperature Under Load			ASTM D648
264 psi (1.8 MPa), Unannealed, 0.125 in (3.18 mm)	464 °F	240 °C	
Melting Temperature	493 °F	256 °C	ASTM D789
Additional Information	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Additional Properties [3] (Relative Viscosity)	53.000	53.000	ASTM D789

Additional Properties
Molded Test Bars: Dry as Molded

Notes

[1] Typical values are not to be construed as specifications.

[2] Type I, 0.20 in/min (5.1 mm/min)

[3] Formic Acid

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